

DEFECT STRUCTURE OF CZOCHRALSKI GROWN NITROGEN DOPED SILICON ANNEALED UNDER ENHANCED PRESSURE

A. Misiuk¹, **W. Wierzchowski**², **K. Wieteska**³, **J. Bak-Misiuk**⁴, **B. Surma**², **A. Wnuk**²,
C.A. Londos⁵, **Deren Yang**⁶, and **W. Graeff**⁷

¹*Institute of Electron Technology, Al. Lotników 46, 02-668 Warsaw, Poland*

²*Institute of Electronic Materials Technology, 01-919 Warsaw, Poland*

³*Institute of Atomic Energy, 05-400 Otwock-Świerk, Poland*

⁴*Institute of Physics, PAS, Al. Lotników 32/46, 02-668 Warsaw, Poland*

⁵*University of Athens, Athens 15784, Greece*

⁶*State Key Laboratory of Silicon Materials, Hangzhou 310027, China*

⁷*HASYLAB at DESY, D-22603 Hamburg, Germany*

Keywords: silicon, defect structure, topography, diffraction

Microdefects and their distribution in oxygen-containing Czochralski grown silicon (Cz-Si) are strongly influenced by the presence of nitrogen [1]. Annealing of nitrogen-doped Cz-Si:N at high temperatures (HT) results, first of all, in precipitation of oxygen interstitials, O_i 's, also dependent on hydrostatic pressure (HP) applied at processing [2].

The defect structure of Cz-Si:N samples with N concentration, $c_N \leq 5 \times 10^{14} \text{ cm}^{-3}$, was investigated in this work after processing 2 mm thick Cz-Si:N samples at HT $\leq 1400 \text{ K}$ under HP $\leq 1.1 \text{ GPa}$. About 150 μm thick near-surface layer was removed after processing from the Cz-Si:N surface by chemical polishing.

The defect structure of Cz-Si:N was investigated by synchrotron diffraction topography at the F1 and E2 experimental stations of the DORIS III synchrotron in HASYLAB (Germany). White and monochromatic ($\lambda = 0.1115 \text{ nm}$) beam topographic methods in the Bragg geometry were used. Section topography (with the application of a fine 5 μm slit and glancing angle of 5°) enabled indication of volume character of the defect distribution. High sensitivity to strains associated with small inclusions and dislocation loops was provided by monochromatic beam topography.

Also high resolution X-ray diffraction (recording the ω and $2\theta\omega$ scans in the triple axis configuration of diffractometer), photoluminescence and IR absorption methods were used during our research.

Nitrogen admixture prevents formation of extended defects at processing done under 10^5 Pa . Such defects are created, however, in Cz-Si:N processed at first at 920 K under 10^5 Pa (to create nucleation centres for oxygen precipitation) and next at 1270 K / 1400 K under HP.

Annealing of nitrogen doped Czochralski grown silicon at 1230–1400 K under HP results in a creation of specific structure; numerous oxygen- and/or nitrogen-containing clusters are created. Investigation of the temperature–pressure effects in nitrogen-doped Cz-Si contributes in understanding the role of nitrogen in doped silicon considered for application in microelectronics.

References

- [1] M. Kulkarni, "Defect dynamics in the presence of nitrogen in growing Czochralski silicon crystals", *J. Cryst. Growth* **310** (2008) 324.
- [2] A. Misiuk, B. Surma, Deren Yang, M. Prujarczyk, "Stress dependent structure of annealed nitrogen-doped Cz-Si", *Mater. Sci. Engn. B* **134** (2006) 218.